1. Position membrane to extend over roof edge and down vertical substrate to 1" below roof deck or nailer. Fold membrane back and apply Bonding Adhesive to the clean substrate and to the back of the membrane. Allow to flash off. Apply a 3/8" wide bead of Water Stop 1/2" below roof deck or nailer.

2. Mate the membrane to the substrate and embed the bottom edge into the bead of Water Stop.

3. Apply the Edge Metal and any related lock strips. Ensure the metalwork covers the bottom edge of the membrane. Secure into place with corrosive resistant fasteners using a staggered 4" o.c. fastening pattern. Do not fasten within 1-1/2" of face.

4. Apply All Purpose Primer to the metalwork flange and 3" onto the membrane. Primer must extend 3" beyond metalwork even if the substrate requires Primer application to change angles as shown.

5. Remove the release liner from the Peel & Stick flashing and apply to the primed metalwork, extending 3" onto the membrane. Hand roll.

6. Apply Edge Caulk to all flashing edges. Note: Do not apply Edge Caulk on metal.