



1. Align adjacent membrane panels to achieve a 3-1/2" wide overlap with the top panel being up slope of the lower panel and bond to the substrate.

2. Fold back the upper membrane edge and prime both bonding surfaces with All Purpose Primer using a scrub pad and handle and allow to flash off.

3. Apply Seam Tape to primed membrane surface positioned so as to leave 1/4" of tape exposed when membrane flap is laid over top of tape. Roll with seam roller prior to removing the release liner.

4. Complete the seam by placing the upper membrane flap over the seaming area. Reach under the flap and peel away Seam Tape release liner while smoothing the membrane outward. Roll with a seam roller to ensure a positive bond.

5. Apply All Purpose Primer 7" wide centered over the finished assembled seam with scrub pad and handle. Allow to flash off. Apply Peel & Stick Cover Tape, centered over seaming edge. Hand roll to ensure a positive bond.

6. Apply Edge Caulk to all flashing edges.

Note: Peel and Stick TPO membrane has factory applied adhesive on the back of the sheet, eliminating the need for application of Bonding Adhesive as shown above. In lieu of applying Bonding Adhesive to the substrates, apply All Purpose Primer, and allow it to flash off completely prior to installing the Peel and Stick TPO membrane. For membrane to membrane bonds, apply All Purpose Primer to bottom sheet as indicated above.

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## Seam Assembly

