Follow the steps below for any rooftop penetration, whether the penetration is a pipe or a curb.

1. Position deck membrane as required by the roof layout and fold back to clear the penetration. Cut the required opening in the membrane to fit the penetration, and cut a straight line to the nearest membrane edge.

2. Apply Bonding Adhesive to clean and dry substrate and to the back of the membrane. Allow to flash off. Roll membrane onto the prepared surface, and broom to ensure positive bond.

3. Apply All Purpose Primer over the cut in the membrane using a scrub pad and handle and allow to flash off.

4. Cut a strip of Peel & Stick Cover Tape long enough to extend from the penetration to 3" past the membrane edge and onto the adjacent membrane sheet. Remove the release liner and apply the Peel & Stick Cover Tape strip to the primed membrane, centered over the cut. Hand roll.

See appropriate detail to finish:
- H - Pipe Boot
- I - Penetration Pocket
- J - Curb/Wall Flashing+Outside Corner
- M - Field Flashing a Penetration

Note: Peel and Stick TPO membrane has factory applied adhesive on the back of the sheet, eliminating the need for application of Bonding Adhesive as shown above. In lieu of applying Bonding Adhesive to the substrates, apply All Purpose Primer, and allow it to flash off completely prior to installing the Peel and Stick TPO membrane.