



Peel & Stick Seam Tape (Black)

DESCRIPTION

GenTite Peel & Stick Seam Tape (Black) is a cured Butyl based tape designed to provide a high strength, watertight joint in Rubber Roofing (Black) roofing membranes. GenTite Seam Tape is soft and tacky for quick grab to EPDM, yet possesses high initial strength at 158°F (70°C). The tape is wound in rolls on a release liner.

INSTALLATION

Refer to current GenTite Application Instructions for additional application instructions.

IMPORTANT: Ensure both mating surfaces are free of debris and no moisture is present on the seaming surfaces.

1. Position the top membrane to overlap the bottom membrane by a minimum of 3" (76.2 mm). Mark the bottom membrane with a pen 1/2" (12 mm) from the edge of the top membrane to allow for 6 (1/4") of the tape exposed. Fold the top membrane back 12" to 15" (305 mm to 357 mm) in order to apply clear primer and tape.
2. Thoroughly mix GenTite Primer. DO NOT THIN! A minimum of 2 minutes of vigorous hand mixing with a wooden paint stirrer or its equivalent is required. All sources of ignition should be eliminated; adequate ventilation should exist.
3. Clean all surfaces with a clean cotton rag removing excess contamination prior to application of the primer.
4. With a scrub pad and handle, apply GenTite Primer to the membrane using long and continuous back and forth strokes with heavy to moderate pressure along the bonding area until no streaks or puddling occurs.
5. Allow GenTite Primer to dry until slightly tacky to a dry finger touch.
6. Unroll seam tape along the marks on the bottom membrane for the entire length of the seam.
NOTE: DO NOT REMOVE THE RELEASE PAPER FROM THE SEAM TAPE AT THIS TIME.
7. With the release paper still on the tape, use a Teflon coated or hard rubber roller to hand roll the entire strip of seam tape into the primed surface assuring adhesion.
8. Allow the top membrane to fall freely onto the bottom membrane. Pull the release paper from the tape away from the seam ensuring contact first by brushing your hand across the top membrane at a right angle.
9. Using a hand roller, roll the entire seam area with a silicone roller in perpendicular then parallel motions. Apply GenTite Cover Tape and Edge Caulk to all seam areas to complete the seaming process.

GenTite™ RRS
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800-443-4272 • www.GenTite.com



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PRODUCT DATA

TAPE ROLL SIZE	CONTENTS	PRODUCT #
3" (76.2 mm) x 50' (15.24 m) Roll	6 Rolls per Carton	W59GT10167

STORAGE

Store in original unopened container indoors at temperatures between 60°F (16°C) and 80°F (27°C). Do not store on roof in direct sunlight or at temperatures above 100°F (38°C). When exposed to lower temperatures, restore to room temperature prior to use.

SHELF LIFE

12 months; shelf life will be shortened if exposed to elevated temperatures.

PRECAUTIONARY DATA

Take care when moving, transporting, and handling, etc. to avoid sources of punctures and physical damage. Refer to Material Safety Data Sheet for additional information.

PHYSICAL PROPERTIES

PROPERTY	TYPICAL VALUES
Color	Black
Base	Butyl
Solvents	None
Solid	100%
Specific Gravity	.98 ± .02 (H ₂ O = 1)
Cure State	Cured
Thickness	0.8, + 0.1, - 0.05 mm (30 mil, + 5 mil, - 2 mil)

LEED INFORMATION

Recycled Content	
Post Consumer	0%
Post Industrial	0%

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